

# MCTT (MULTI-CONTACT TRIBOLOGICAL TESTER)

# FALEX



The **Falex MCTT** is a versatile system for the evaluation of friction, wear, and abrasion characteristics of materials, coatings, and lubricants. This single system accommodates an ever-increasing number of test geometries and conditions. The FALEX MCTT allows investigations into a wide variety of materials, coatings and lubricants for wear rates, PV limits and determinations of static and dynamic coefficients of friction. The flexibility of controlled contact geometries, specimen materials, speed, pressures, temperatures, and motion make it one test apparatus that can meet many commercial and military test specifications and simulate the broadest range of field applications.

#### Applications:

- » Research & Development
- » Quality Control
- » Product Qualification
- » Performance Characteristics
- » Material Evaluation
- » Polymers
- » Lubricants
- » Coatings
- » Surface Treatments
- » Dry Films

#### Standard Test Methods

- |            |  |
|------------|--|
| ASTM D3702 | Standard Test for Wear Rate and Coefficient of Friction in Self-Lubricated Rubbing Contact Using a Thrust washer Testing Machine         |
| ASTM G99   | Standard Test Method for Wear Testing with a Pin on Disk Apparatus   |
| Proposed   | Standard Test Method for Predicting Coefficient of Friction and Wear Properties of Hydraulic Fluids Using a Cyclic Stress Vane Apparatus |

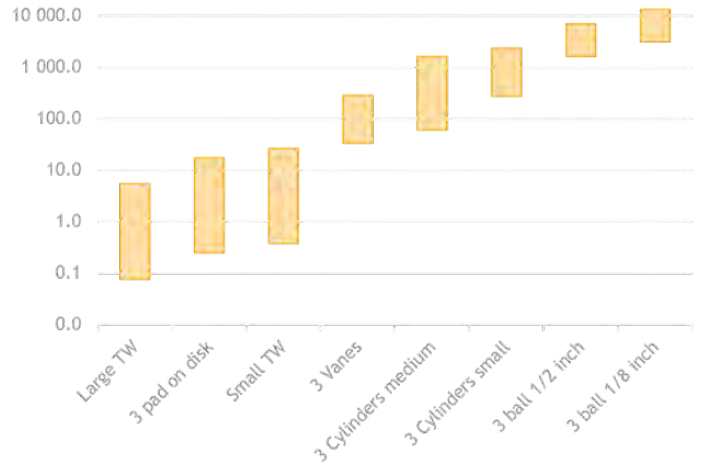
## Specifications & Features

<b>Drive System (30-3600 RPM Standard)</b>	<p>Computer controlled servo motor (equivalent to 2 Hp) with <math>\pm 0.5\%</math> accuracy (full scale) configured for 220 V, Single Phase, 50 or 60 cycle operation.</p> <p>The motor drives the upper vertical shaft while the lower vertical shaft is held stationary by the Torque Measurement System.</p>						
<b>Drive System (options)</b>	<p>Pulley configurations are available for speed ranges 15 to 1800 rpm and 60 to 3600 rpm.</p> <p>The optional Reversible Drive provides Oscillatory Motion Control from <math>5^\circ</math> to <math>720^\circ</math> (angle of motion dependent on test speeds and loads).</p> <table><thead><tr><th><u>Degrees of Oscillation</u></th><th><u>Cycles per Minute, max</u></th></tr></thead><tbody><tr><td>720°</td><td>150 (2.5Hz)</td></tr><tr><td>2°</td><td>1600 (19Hz)</td></tr></tbody></table>	<u>Degrees of Oscillation</u>	<u>Cycles per Minute, max</u>	720°	150 (2.5Hz)	2°	1600 (19Hz)
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2°	1600 (19Hz)						
<b>Environments</b>	<p>Standard Systems provide fluid and test specimen initial temperature set point (ambient to 150°C) using liquid or dry environments.</p>						
<b>Temperature Control</b>	<p>Standard Systems provide test table heaters (ambient to 150°C) for liquid and dry test environments.</p> <p>Automated Test Temperature System with computer control.</p> <p>User defined parameters for test temperature ramping rates, soaking times, and test cycle control. User programmable test alarms and shutdown levels.</p> <p>Optional Accessories expand operating temperatures from ambient to 200°C with Heater Cups and Heating and/or Cooling Recirculating systems.</p>						
<b>Friction Measurement</b>	<p>The lower shaft transmits a signal through a load cell for determining torque. The Standard System includes a 0 to 100 lb. Load Cell. The Falex SoftWEAR™ records and displays the test torque data and calculates a real-time Coefficient of Friction. User programmable test alarms and abort levels.</p> <p>An Optional Low Range Load Cell (0 to 10 lbs.) is available for low range test torque measurements.</p>						
<b>Wear Measurement</b>	<p>Dynamic Digital Wear Measurement System records and displays the real-time test system wear displacement. User programmable test alarms and abort levels.</p>						
<b>Test Duration</b>	<p>Standard Systems include user defined alarms and abort levels for test time (H:MM:SS) and test cycles (shaft revolutions).</p>						
<b>Utility Requirements</b>	<p>Power: 220 Volts, 60 cycle/50 cycle, single phase.</p> <p>Pneumatics: 80 psig (5.5 bar) clean, dry air required for pneumatic load systems.</p>						
<b>Space Requirements</b>	<p>Bench-top: 20 in. (L) x 28 in. (D) x 36 in. (H) .6 m (L) x 0.7 m (D) x 1 m (H)</p>						

## MCTT Point Contact



Range of contact pressures (MPa) for different contact geometries



## Ordering Information

### Part Number Description

#### Options

100-200-049 Reversible Drive Motor System

#### Accessories

006-106-001 Heated Reservoir Test Cup Assembly  
 006-108-052 Conductive Air Cooling Reservoir Assembly  
 006-105-071 Standard Test Reservoir, 100 ml  
 006-007-040 Test Reservoir, 25 ml  
 006-109-001 Low Range Torque Strain Gage Assembly

#### Available Adapters

006-108-003 Three-Vane on Disk Test (Line Contact)  
 006-108-004 Gear Lubricant Test (Rolling Line Contact)  
 006-108-005 Single Pin on Disk Test (Point Contact)  
 006-108-006 Large Thrust Washer (Area Contact)  
 006-108-007 Small Thrust Washer Test (Area Contact)  
 006-108-008 Three Pin on Disk Test (Multipoint on Flat)  
 006-108-017 Large Three Ball on Disk Test (Multipoint on Flat)  
 006-108-018 Small Three Ball on Disk Test (Multipoint on Flat)  
 006-108-019 Single Ball on Disk Test (Point on Flat)  
 006-108-021 Walking Cam Lubricant Test (Rolling/Sliding Contact)

#### Custom Adapters Available on Quote

006-108-049 Sheet Abrasion Test (Different Contacts)  
 006-108-062 Sheet Metal Drawing and Forming (Sliding/Plastic Deformation)  
 006-108-072 Powder Friction Test (Powdered Friction)  
 006-108-073 Three Pad on Disk (Area Contact)

Custom Lip, Face Seal, Timing Belt and O-Ring Adapters Available on request.

### Part Number Description

#### Test Specimens

##### Standard Specimens - Thrust Washer Configuration UOM

006-560-041 Small Rotating Upper Specimen 25/  
 1018 Steel, Rc 15-25, 14-18 rms Box  
 006-560-061 Large Rotating Upper Specimen 25/  
 1018 Steel, Rc 15-25, 14-18 rms Box  
 006-560-001 Small Stationary Lower Specimen 25/  
 1018 Steel, Rc 15-25, 14-18 rms Box  
 006-560-021 Large Stationary Lower Specimen 15/  
 1018 Steel, Rc 15-25, 14-18 rms Box

##### Standard Specimens - Pin-On-Disk Configuration UOM

006-560-131 Upper Rotating Pin 100/  
 440C Stainless Steel, Rc 55-58 Box

##### Standard Specimens - Vane Pump Configuration UOM

006-500-191 Upper Rotating Vane (3 Per Test), M-2 Steel, 100/  
 Rc 58-62, 6-12 rms, 0.590 in. radius Box  
 006-500-014 High Stress Upper Rotating Vane 100/  
 (3 Per Test), M-2 Steel, Rc 58-62, Box  
 6-12 rms, 0.250 in. radius  
 006-560-182 Stationary Lower Specimen 25/  
 52100 Steel, Rc 58-62, 9-15 rms Box  
 006-500-015 Cyclic Stress Lower Specimen 25/  
 52100 Steel, Rc 60-63, 9-15 rms Box

##### Standard Specimens Gear Cam and Walking Cam Test UOM

006-500-173 Upper Specimen Roller (2 Per Test) 100/  
 8620 Steel, Rc 55-58, 24-30 rms Box  
 006-500-174 Upper Specimen Roller (2 Per Test) 100/  
 8620 Steel, Rc 50-54, 24-30 rms Box  
 006-560-151 Lower Specimen Gear 25/  
 8620 Steel, Rc 55-58, 24-30 rms Box  
 006-500-006 Lower Specimen Walking Cam 25/  
 400 C Stainless Steel, Rc 55-58, Box  
 24-30 rms

##### Standard Specimens - Oscillating Roll/Slide UOM

006-505-004 Test Specimen Insert (4 Required Per Test) 48/  
 440C Stainless Steel, Rc 55-58, 14-18 rms Box

Falex Corporation follows a policy of continuous product improvement. Specifications are subject to change without notice.